



NOTE:

- THE DRAWINGS SHOWN IN THIS SHEET, ARE FOR THE SAKE OF UNDERSTANDING ONLY FOR THE VENDORS.
- THE SCOPE OF SUPPLY FROM THE VENDOR IS AS LISTED IN THE BOM.
- ALL PIPES ARE OF SCH.10S.
- REQUIRED PIPES & BENDS ARE FREE ISSUE OF MATERIAL.

PART NO.	DESCRIPTION	MATERIAL	QTY.	REMARKS
1	TOP DUAL HTE SUPPORT -1	SS 304	1	
2	TOP DUAL HTE SUPPORT -2	SS 304	1	
3	CLAMP SUPPORT -1	SS 304	4	
4	CLAMP SUPPORT -2	SS 304	4	
5	CLAMP -1	SS 304	8	
6	CLAMP -2	SS 304	8	
7	BOLT-NUT FOR CLAMPS & HTE	SS 304	-	AS PER REQ.

DRG.NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN				NBI GROUP:	SIZE	INSTITUTE FOR PLASMA RESEARCH					
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	SCALE	DATE	TITLE			
MACHINING DEVIATIONS FOR NON-TOLERANCED DIMENSIONS																
LENGTH IN mm OF SHORTER SIDE OF ANGLES				LENGTH OR DIA	UPTO 6	6-30	30-120	120-315								
UPTO 10	10-50	50-120	OVER 120-400		±0.1	±0.2	±0.3	±0.5								
±1'	±0'-30'	±0'-20'	±0'-10'													
										SCALE		DATE	TITLE			
										DRAWN	ARK		MAGNET ASSY. DETAILS			
										DESIGNED			REF DRG NO:			
										APPROVED			DRG.NO	2.04.02.030	REV RD	SHEET 01 OF 03

