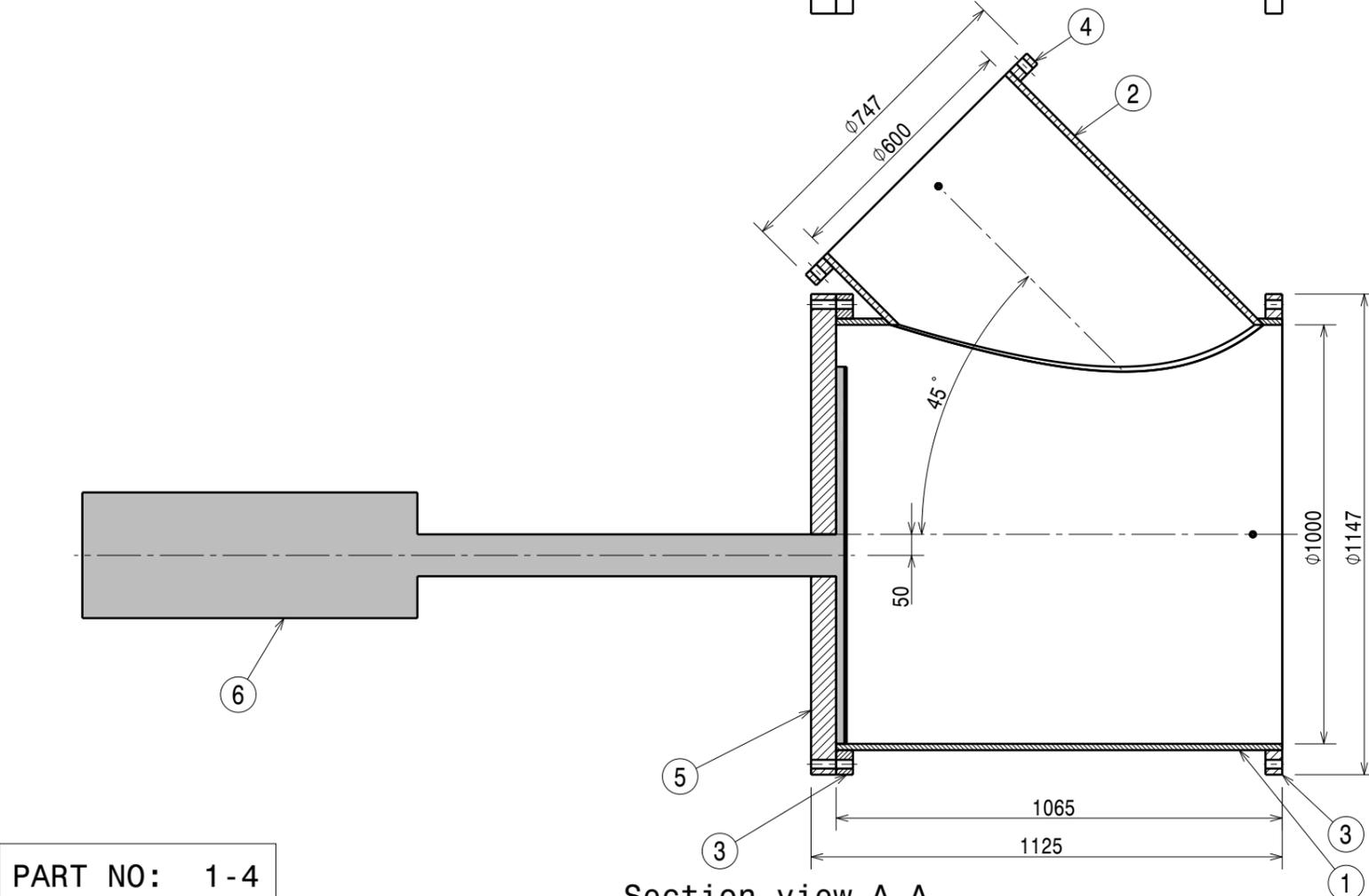


Isometric view

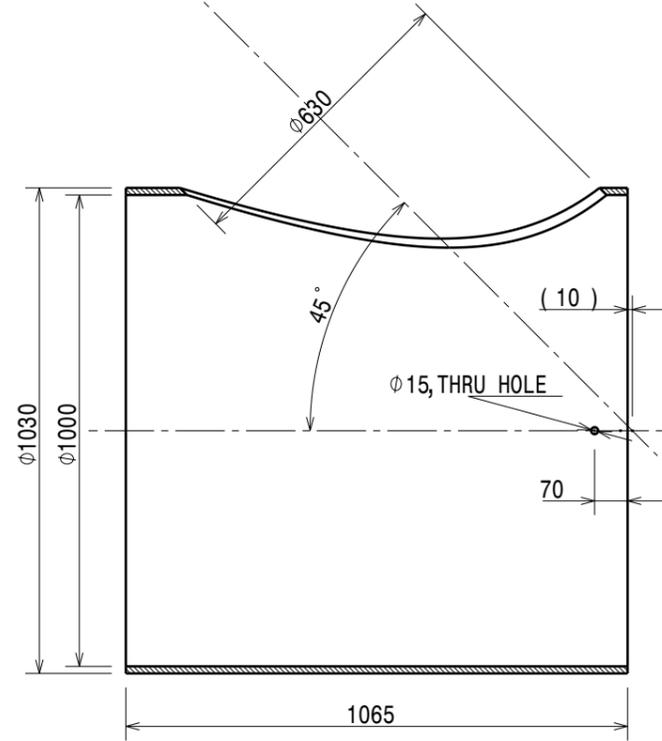
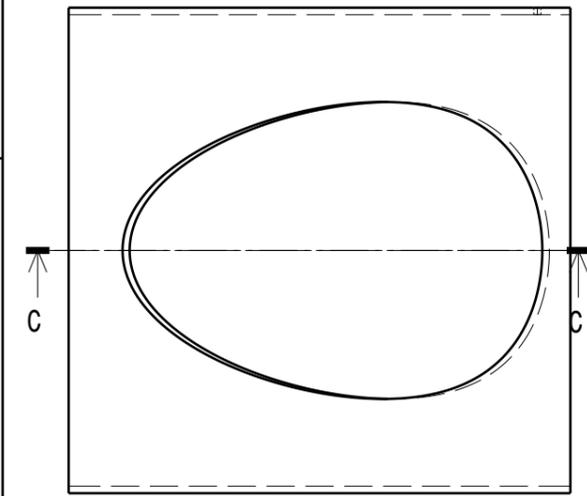


Section view A-A

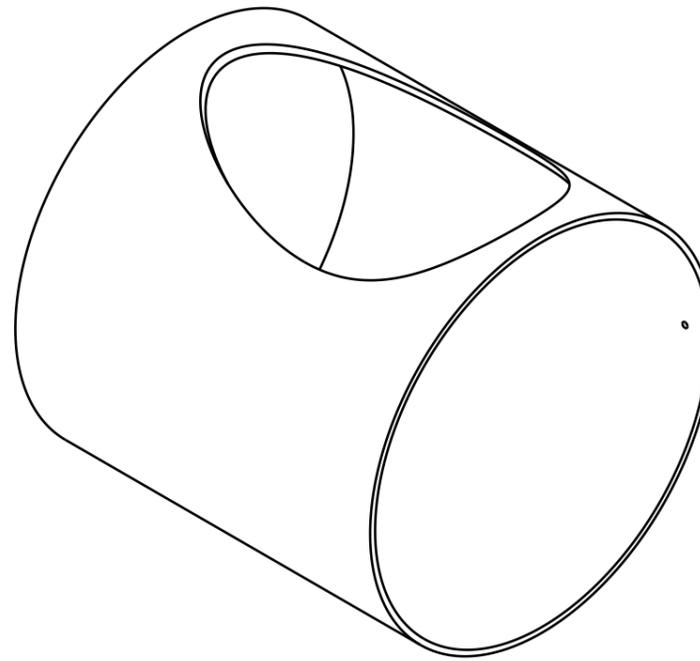
PART NO: 1-4

Item No.	Description	Quantity	Material	Remarks
7	PART 7	2	SA-106 GR. B	-
6	PART 6		-	Provided by IPR during instalation.
5	PART 5	1	SA-105	-
4	PART 4	1	SA-105	-
3	PART 3	2	SA-105	-
2	PART 2	1	SA-516 GR. 70	-
1	PART 1	1	SA-516 GR. 70	-

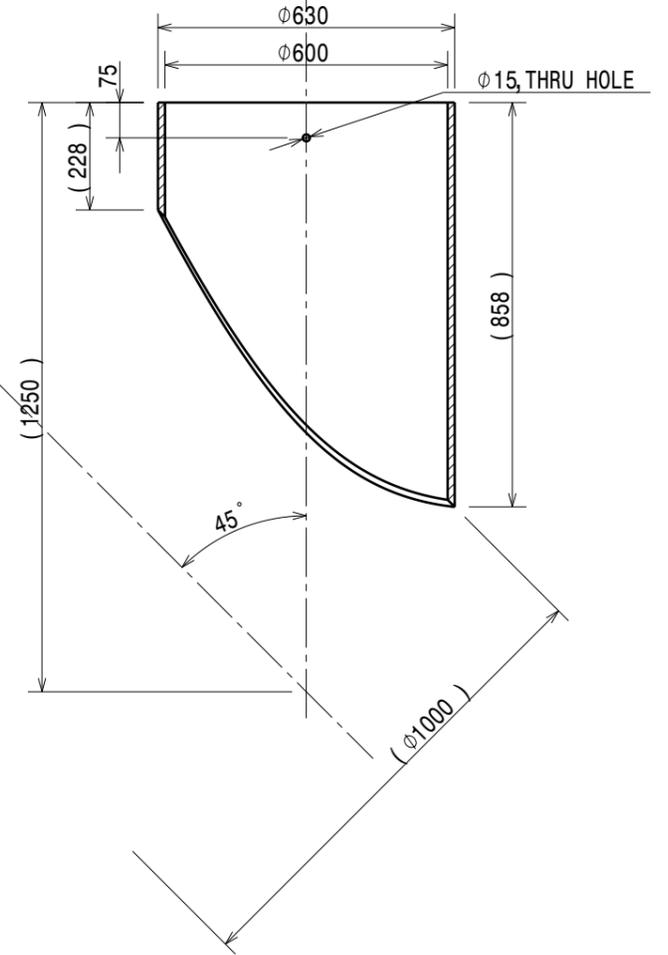
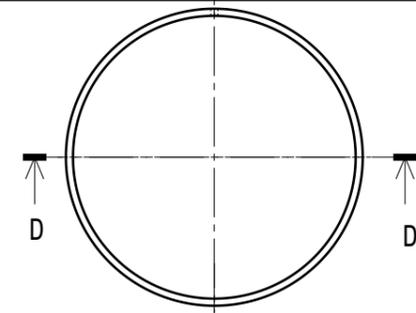
DRG. NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN					ASS'Y GROUP/ DIVISION: APD/IPR	SIZE A3	INSTITUTE FOR PLASMA RESEARCH BHAT, GANDHINAGAR-382 428. INDIA			
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	SCALE	NTS	DATE	TITLE FEEDER CHAMBER 2	
COMPONENT MANUFACTURING/FABRICATION AND ASSEMBLY AS PER ASME Y 14.5 AND ISO 2768											DRAWN	SK PATNAIK		REF DRG NO: IPR/APD/20/A3/CB WTF/A	REV 00
											CHECKED	ATIK MISTRY			DRG. NO IPR/APD/20/A3/CB WTF/A/04
											APPROVED				



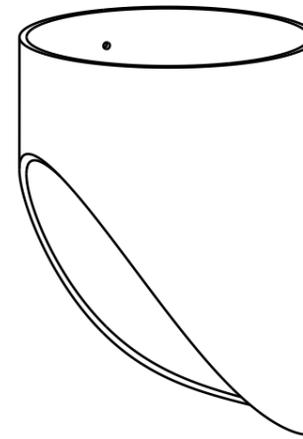
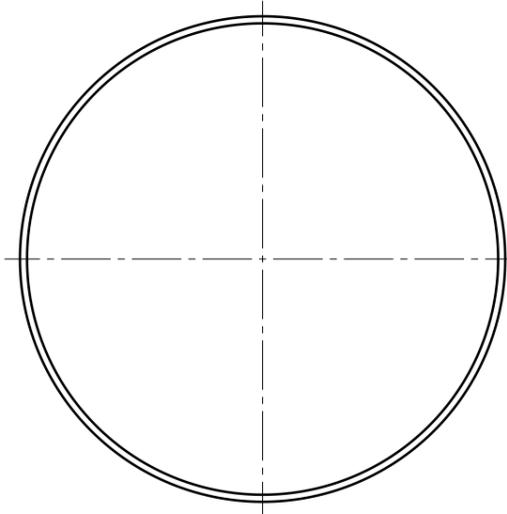
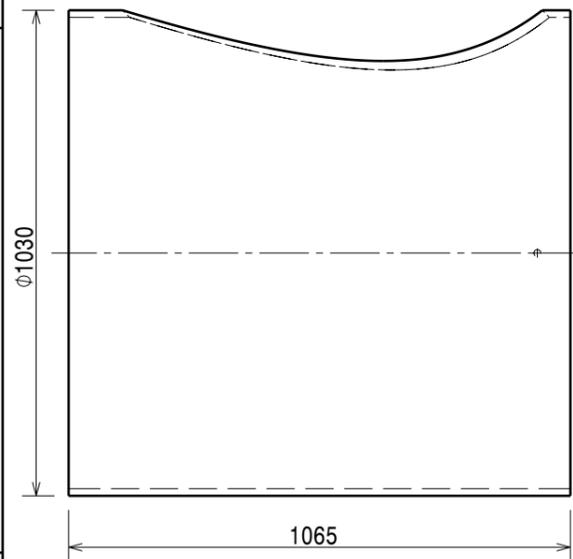
Section view C-C



Isometric view

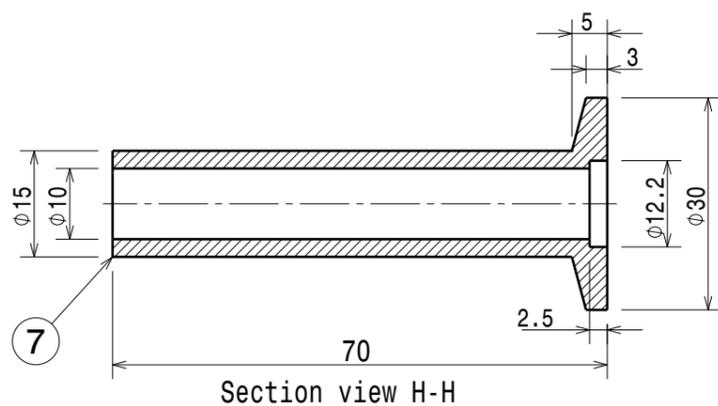
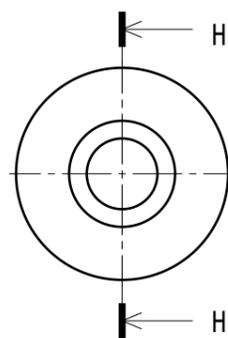
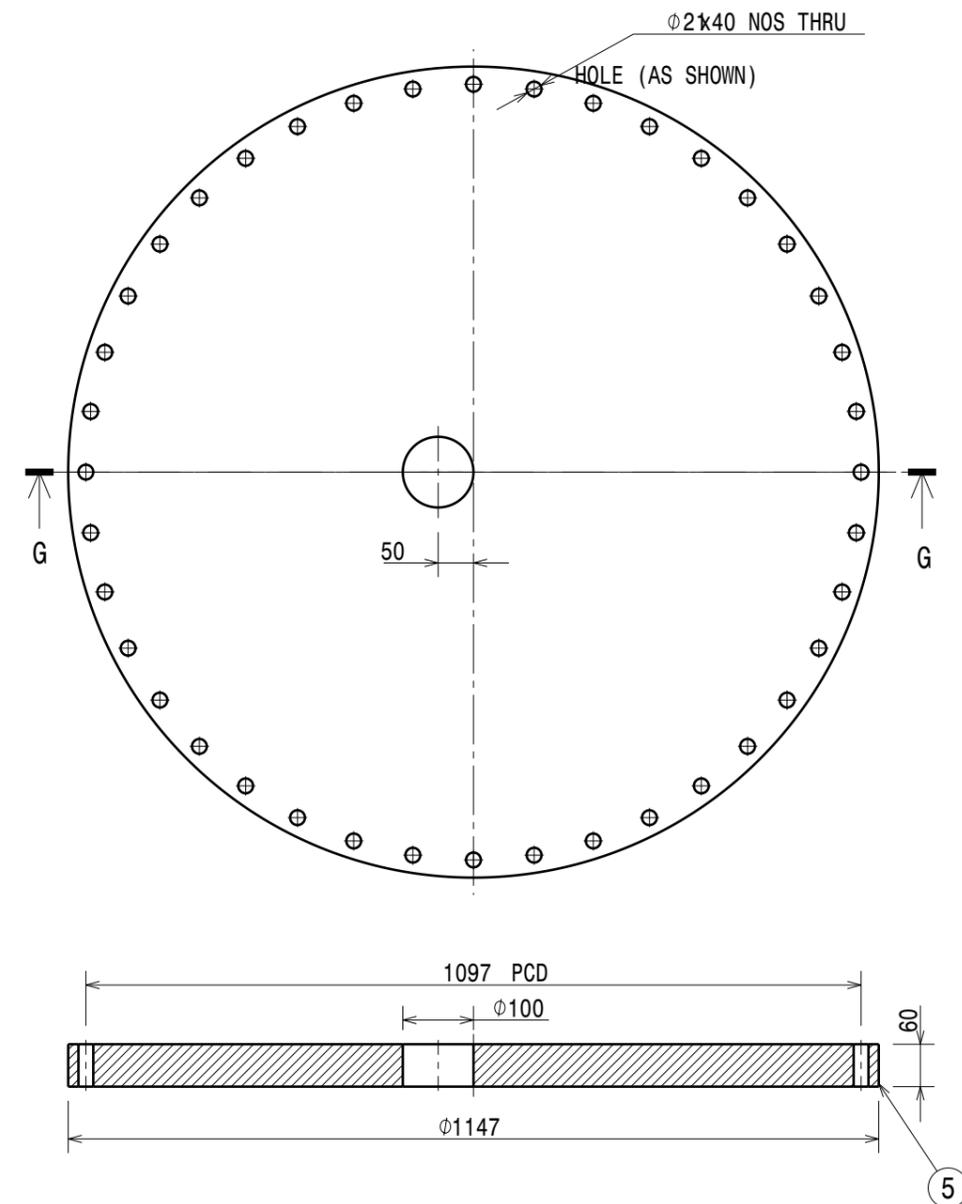
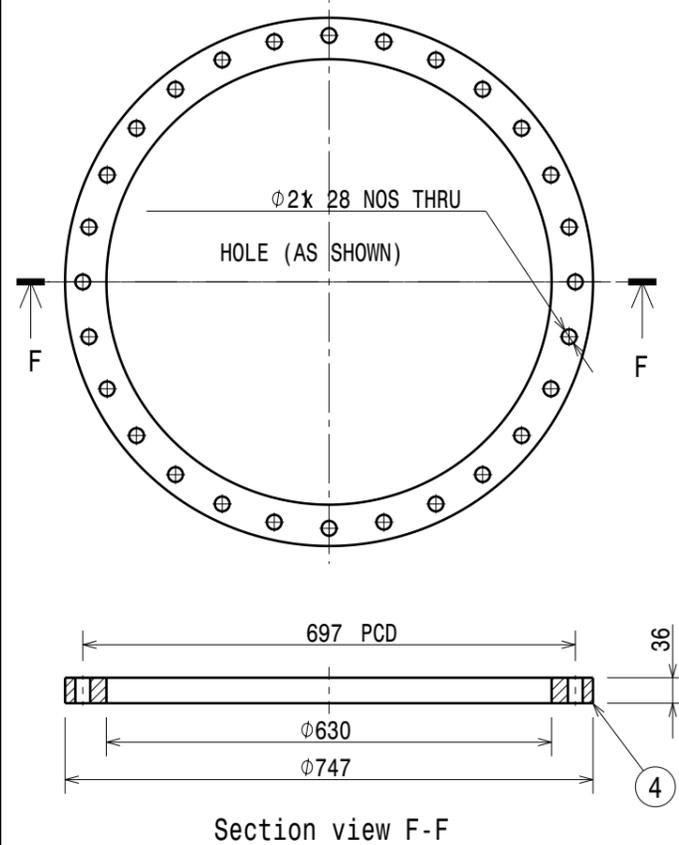
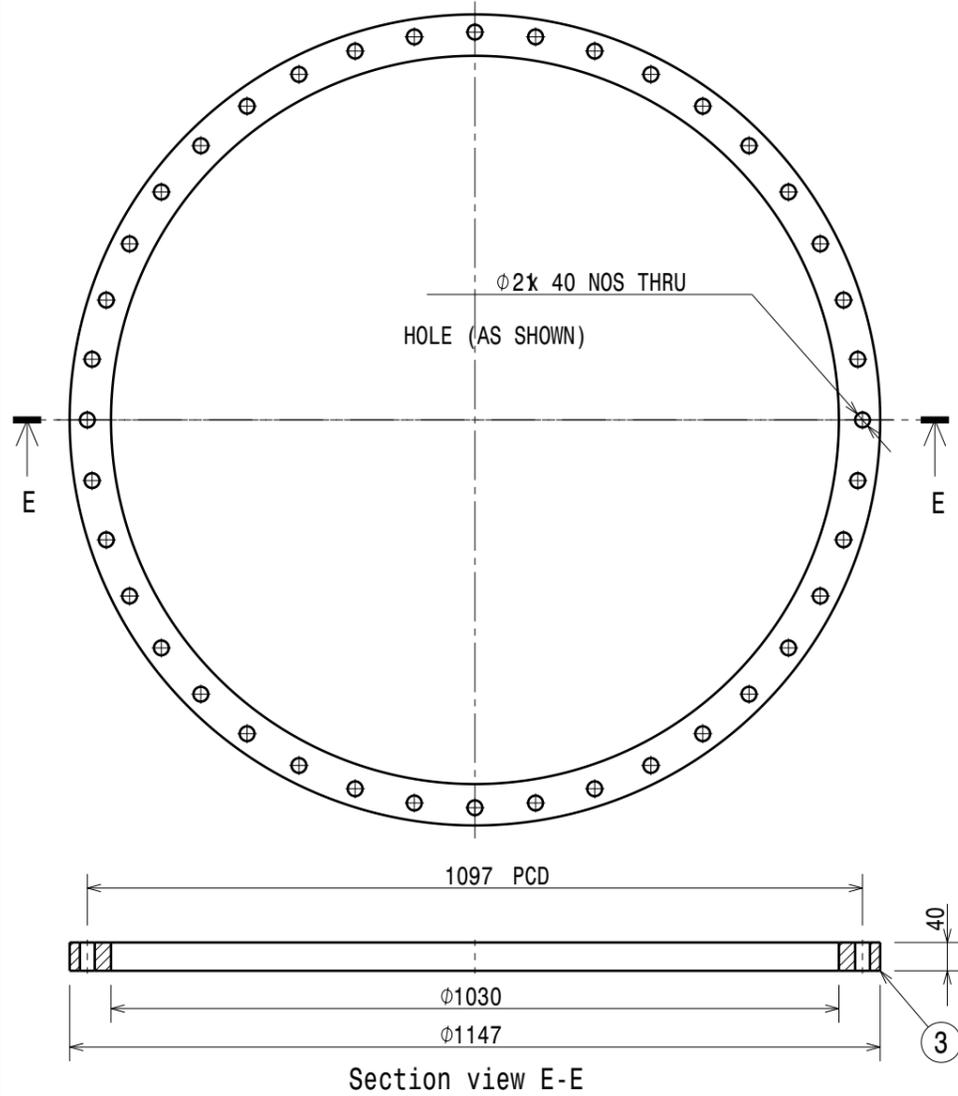


Section view D-D



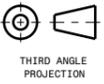
Isometric view

DRG. NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN						ASS'Y GROUP/ DIVISION: APD/IPR	SIZE A3	 INSTITUTE FOR PLASMA RESEARCH BHAT, GANDHINAGAR-382 428. INDIA			
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	ALL DIMENSIONS ARE IN 'mm' UNLESS OTHERWISE STATED		 TITLE PART 1,2			
COMPONENT MANUFACTURING/FABRICATION AND ASSEMBLY AS PER ASME Y 14.5 AND ISO 2768											SCALE	NTS	DATE	REF DRG NO: IPR/APD/20/A3/CBUTF/A	REV 00	
											DRAWN	SK PATNAIK		DRG. NO	IPR/APD/20/A3/CBUTF/A/04	SHEET 02 OF 03
											CHECKED	ATIK MISTRY				
											APPROVED					



COMMON NOTES FOR FLANGE :-
 1. INTEGRAL TYPE FLANGE SHOULD BE FABRICATED.
 2. RAISED FACE THICKNESS OF 2 mm SHALL BE MACHINED IN EXCESS OF FLANGE THICKNESS.

10KF COUPLER

DRG. NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN					ASS'Y GROUP/ DIVISION: APD/IPR	SIZE A3	 INSTITUTE FOR PLASMA RESEARCH BHAT, GANDHINAGAR-382 428. INDIA			
CO-ORDINATED BY					REV	ZONE	DESCRIPTION	DATE	REMARKS	APPROVED BY	SCALE		NTS	DATE	TITLE
COMPONENT MANUFACTURING/FABRICATION AND ASSEMBLY AS PER ASME Y 14.5 AND ISO 2768													 PART 3,4,5,7		
											DRAWN	SK PATNAIK		20/02/2020	
											CHECKED	ATIK MISTRY		REF DRG NO: IPR/APD/20/A3/CBUTF/A	REV 00
											APPROVED			DRG. NO IPR/APD/20/A3/CBUTF/A/04	SHEET 03 OF 03