

CALIBRATION FACILITIES

M390 Cavity Black body:

Range: 500- 3000°C,
Accuracy: $\pm 0.25\%$ of reading $\pm 1^\circ\text{C}$
Stability: $\pm 1^\circ\text{C}$
Uniformity: $\pm 0.1^\circ\text{C}$



Pegasus Plus 1200 thermocouple calibrator:

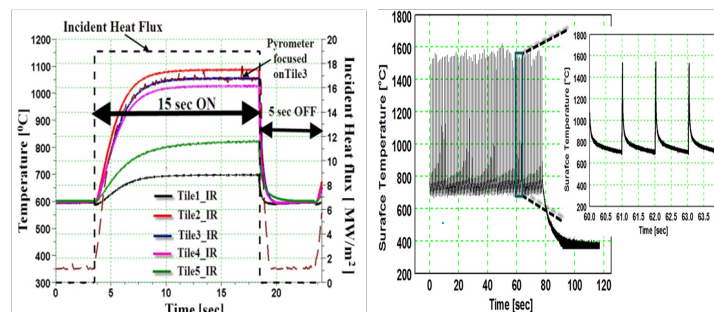
Range: 150- 1200°C,
Stability: $\pm 0.05 - 0.2^\circ\text{C}$



Features of High Heat Flux Diagnostic systems

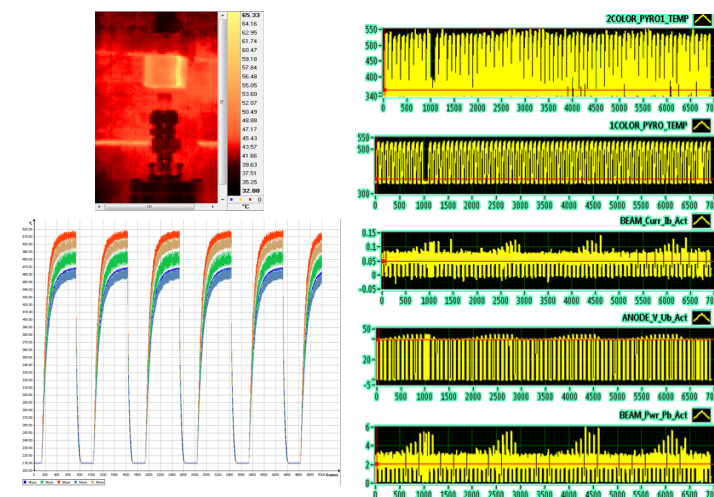
- Real time data monitoring
- Active Feedback to heat flux test for control and safety purpose
- Sampling rate can be adjusted as per type of experiment
- High Accuracy & repeatability of measured data
- Data can be available in .xls, .csv formats for post processing

High Heat flux Measurement Data



Steady state Heat Flux Measurement data

Transient Heat Flux Measurement data



IR Image of Mock up and Tools
Temperatures showing Uniform Heat flux

steady state 100 cycles Measured data

DIGNOSTICS OF HIGH HEAT FLUX TEST FACILITY



High Temperature Technologies Division

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HHF TEST PARAMETERS TO BE DIAGNOSED

- Specimen spot surface temperature
- Specimen Bulk Temperature
- Surface temperature Area profiles
- Monitoring of the test object state
- Total absorbed Heat Flux
- Input and Output Coolant temperatures
- Coolant Flow rates
- Critical Heat flux
- Current collected by specimen
- Localized X-ray dose
- Heat Load Pulse duration and Pulse time
- Number of Heatload cycles

DIAGNOSTICS DEVICE SPECIFICATIONS

Thermocouples:

- k type ungrounded (0°C - 1200°C),
- 1 mm diameter,



One color pyrometer KLEIBER KMGA 740 LO:

- Temp Range: 350°C - 3500°C,
- sampling rate: 10 µsec
- Spectral range: 2.0 ... 2.5 µm



IMPAC Two color pyrometer IGAR12-LO (MB13) :

- Temp. Range: 350°C - 1000°C
- Sampling rate: 2 millisecond
- Spectral range: 1.52 µm / 1.64 µm



IMPAC Two color pyrometer ISR12 -LO (MB33) :

- Temp. Range: 1000°C - 3000°C,
- Sampling rate: 2 millisecond
- Spectral range: 0.8 µm / 1.05 µm



FLIR SC 5200 IR camera:

- Temp Range: RT - 1500°C, 2 – 1000 Fps,
- Framerate: 320x 256/160 x 128 / 64 x 8 pixels
- Temperature measurement accuracy: ±1 °C or ±1%



FLIR SC 5200MB IR camera:

- Temp Range: RT - 500, 1000 - 3000°C, 2 – 1000 Fps,
- Frame Size: 320x 256/160 x 128/64 x 8 pixels
- Temperature measurement accuracy: ±1 °C or ±1%

Coolant calorimetry:

- Fast Response RTD Pt 100,
- 4 mm diameter, 3 - Wire
- Response less than 1 sec



Mass Analyzer:

- Residual Gas Analyzer up to 300AMU



Photron High Speed Imaging camera (upcoming):

- Monochrome CMOS sensor
- 1,280 x 1,024 pixels @ 2,000 fps
- 640 x 240 pixels @ 10,000fps
- 12-bit Dynamic Range



Acoustics sensors for CHF detection (upcoming)

- Frequency Bandwidth: 5Hz to 300KHz



Portalok 7s Ultrasonic flow meter:

- Range: 0.01... 25 m/s
- Repeatability 0.25% of reading +/- 0.02 m/s



BIDIRECTIONAL CURRENT TRANSDUCER SERIES S273:

- VOLTAGE SIGNAL: 0 to ±5Vdc FS (Full Scale),
- ACCURACY: 1% FS



Safety Devices: X-ray Dosimeter,
X-ray Area Monitor
Accuracy: nSv/h