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o view the reconstructed contents, please SCROLL DOWN to next page.	



### प्लाज्मा अनसधान संस्थान INSTITUTE FOR PLASMA RESEARCH



## परमाणु ऊर्जा विभाग, भारत सरकार का एक सहायता प्राप्त

### An Aided Institute of Department of Atomic Energy, **Government of India**

इन्दिरा पुल के पास, भाट, गांधीनगर - 382 428 भारत

द्रभाष: (079) 2396 2020/2021/2028 फैक्स: 91-079-23962277

वेब: www.ipr.res.in

NEAR INDIRA BRIDGE, BHAT

DIST. GANDHINAGAR - 382 428 (INDIA) Phone: (079) 2396 2020/2021/2028

Fax: 91-079-23962277 Web: www.ipr.res.in

### **ENQUIRY**

**ENQUIRY NO** : IPR/EQL/18-19/301

: 05-12-2018 Date

: 10-01-2019 by 1:00 PM IST Due on

Please send your offer in sealed envelope specifying Enquiry No, Date & Due Date, ALONG WITH your credentials for the following items:

#### **Important Note:**

Please note that e-mail quotations are not acceptable however you may send your queries (if any) to localpurchase@ipr.res.in

Please ensure your sealed quotation reaches this office not later than above mentioned due date and time.

Kindly go through the following documents properly before quoting which are available on the IPR web portal i.e., http://www.ipr.res.in/documents/tender\_terms.html / attached herewith.

- 1) Instructions to the bidders & Terms and conditions (refer Form No: IPR-LP-01.V4)
- 2) Bidding format

GST for Goods and Services (IGST/CGST/SGST TAX BENEFITS): Please refer clause no: 8 of Form No: IPR-LP-01.V4

#### QUOTATION SHOULD BE ADDRESSED TO PURCHASE OFFICER ONLY

Sr No	Description	Quantity
1	4 layer layout Design ,Fabrication ,Component soldering and enclosure	2.0 Nos.
	assembling for 24 channel bolometer upgraded electronics as per the specification attached	

Note:

TDS as per CGST Act: As per provisions of section No. 51 of the CGST Act 2017, TDS @2% (IGST 2% or CGST 1% and SGST 1%) will be deducted while making payment to the suppliers where total value of orders/contracts/work orders exceeds Rs. 2.5 lakhs, in the event of order in Indian Rupees. Necessary TDS Certificate will be issued to the supplier after

TDS deduction. FIM VALUE Rs.

Encl: As per attachment.

Sd/-

Mr. D. Ramesh Purchase Officer-II

# Work Title: 4 layer layout Design ,Fabrication ,Component soldering and enclosure assembling for 24 channel bolometer upgraded electronics

### Brief description of the work:

To design PCB from the given schematic diagram, Fabrication of PCBs, Soldering of components, PCB mounting, Assembling and wiring in 2U /3U Aluminum enclosure. The sample schematic of a single channel will be provided for estimation of cost along with inquiry. The complete schematic will be provided by IPR after placing order. The components to be mounted will be provided as free issue material after fabrication of the PCBs. Cost estimation break up is given in annexure-4. Quote accordingly. Terms and conditions and instructions for vendor are given in annexure-3

### The scope of the work is divided in to the following five tasks

- a) Artwork/Layout design of the circuit from the given schematic
  - 4 Layer PCB design. Inner layers are dedicated to Ground and power planes.
  - After basic placement, the vendor should interact with end user of IPR for approving the placement and layout as soft copies through email.
  - Maximum size of the Design/PCB can be 400 mm x 300 mm
- b) 4 Layer PCB fabrication of the same Artwork: Quality standard:- Circuit System India Limited, Gandhinagar or equivalent.

• No. of Layers : 4 Layer

• PCB Thickness : 2.4 mm +/-0.1mm

• Dimension : 400 mm x 300 mm

• Material : Nema Glass epoxy (Fr4-135tg)

Base copper : 70 micronFinish Copper : 90 micron

Surface Finish : SMOBC(HAL) with PISM SM&LP

• Other specifications regarding PCB fabrication is given in Annexure-1.

- c) Components mounting and Soldering
  - All the required components will be provided by IPR after placing order.
  - Other specifications regarding PCB fabrication is given in Annexure-2.
- d) Enclosure purchase
  - The vendor should provide suitable 2U/3U enclosure.
- e) Enclosure Assembling
  - Assembling and wiring of PCB in the enclosure.
  - Input output Connectors should be provided by IPR as FIM.

	Solvent Resist Test on Solder Mask (Use	NO ATTACK	
	IPA)		
17	PTH platting thickness should be minimum	n 25micron.	
18	PCB size tolerance should be +/- 0.2mm n	naximum	
19	Only Gerber files will be provided for PCB	fabrication for the	
	mentioned jobs		
20	Warpage should not be more than 0.2%, o	otherwise rejected.	
21	Manufacturer should provide the following	g reports of the final PCB	
	1)BBT report. 2) QC and QA report		

# Work scope (c): Compliance Form For Components mounting and Soldering

Sr no.	IPR Requirement	Vendor's Specification
A).	Scope of work for soldering on PCB	
1	Placement of SMD resistor, capacitor and IC's of different package	
	like 0805,6032,SOIC, QFP,TSSOP and through hole components are required.	
2	SMD components are to be hand soldered	
3	Clear identification of component is required	
4	Bending of components (may be required somewhere)	
5	Placing the component on both side of PCB	
6	Soldering of components on both side of PCB	
7	Removing extra soldering material and cleaning of PCB.	
8	Electro polishing required	
9	Filling of PTH with soldering material.	
10	Point to point checking of the connections will have to do on the board for ensuring that there is no dry soldering or open connection and all the points have been soldered as per the schematic provided with final order copy.	

Annexure -4

### Cost estimation break-up

Sr. No.	Work description	Charges (Amount in Rs.)	Remarks
1	4 Layer Artwork/Layout design of the circuit from the given schematic Size: 400 mm x 300 mm ,Qty=1		
2	4 Layer PCB fabrication from Gerber file. (According to the specifications given in Annexure-1) ,Qty=2		
3	Components Soldering and Assembling , ,Qty=2		
4	Enclosure cost and its assembling and wiring cost, ,Qty=2		
5	Other charges if any		
6	Taxes		
		Total	

Item Quantity Reference

392

2

392

Part

CD1,CD2,CD3,CD4,CD5,CD6,CD7,CD8,CD9,CD10,CD11,CD12,CD13,CD14,CD15,CD16,CD17,CD18,CD19,CD20,CD 21,CD22,CD23,CD24,CD25,CD26,CD27,CD28,CD29,CD30,CD31,CD32,CD33,CD34,CD35,CD36,CD37,CD38,CD39, CD40,CD41,CD42,CD43,CD44,CD45,CD46,CD47,CD48,CD49,CD50,CD51,CD52,CD53,CD54,CD55,CD56,CD57,CD 58,CD59,CD60,CD61,CD62,CD63,CD64,CD65,CD66,CD67,CD68,CD69,CD70,CD71,CD72,CD73,CD74,CD75,CD76, CD77,CD78,CD79,CD80,CD81,CD82,CD83,CD84,CD85,CD86,CD87,CD88,CD89,CD90,CD91,CD92,CD93,CD94,CD 95,CD96,CD97,CD98,CD99,CD100,CD101,CD102,CD103,CD104,CD105,CD106,CD107,CD108,CD109,CD110,CD1 11,CD112,CD113,CD114,CD115,CD116,CD117,CD118,CD119,CD120,CD121,CD122,CD123,CD124,CD125,CD126 ,CD127,CD128,CD129,CD130,CD131,CD132,CD133,CD134,CD135,CD136,CD137,CD138,CD139,CD140,CD141,C D142,CD143,CD144,CD145,CD146,CD147,CD148,CD149,CD150,CD151,CD152,CD153,CD154,CD155,CD156,CD 157,CD158,CD159,CD160,CD161,CD162,CD163,CD164,CD165,CD166,CD167,CD168,CD169,CD170,CD171,CD17 2,CD173,CD174,CD175,CD176,CD177,CD178,CD179,CD180,CD181,CD182,CD183,CD184,CD185,CD186,CD187, CD188,CD189,CD190,CD191,CD192,CD193,CD194,CD195,CD196,CD197,CD198,CD199,CD200,CD201,CD202,C D203,CD204,CD205,CD206,CD207,CD208,CD209,CD210,CD211,CD212,CD213,CD214,CD215,CD216,CD217,CD 218,CD219,CD220,CD221,CD222,CD223,CD224,CD225,CD226,CD227,CD228,CD229,CD230,CD231,CD232,CD23 3,CD234,CD235,CD236,CD237,CD238,CD239,CD240,CD241,CD242,CD243,CD244,CD245,CD246,CD247,CD248, CD249,CD250,CD251,CD252,CD253,CD254,CD255,CD256,CD257,CD258,CD259,CD260,CD261,CD262,CD263,C D264,CD265,CD266,CD267,CD268,CD269,CD270,CD271,CD272,CD273,CD274,CD275,CD276,CD277,CD278,CD 279,CD280,CD281,CD282,CD283,CD284,CD285,CD286,CD287,CD288,CD289,CD290,CD291,CD292,CD293,CD29 4,CD295,CD296,CD297,CD298,CD299,CD300,CD301,CD302,CD303,CD304,CD305,CD306,CD307,CD308,CD309,  $\texttt{CD310,CD311,CD312,CD313,CD314,CD315,CD316,CD317,CD318,CD319,CD320,CD321,CD322,CD323,CD324,CD312,CD$ D325,CD326,CD327,CD328,CD329,CD330,CD331,CD332,CD333,CD334,CD335,CD336,CD337,CD338,CD339,CD 340,CD341,CD342,CD343,CD344,CD345,CD346,CD347,CD348,CD349,CD350,CD351,CD352,CD353,CD354,CD35 5,CD356,CD357,CD358,CD359,CD360,CD361,CD362,CD363,CD364,CD365,CD366,CD367,CD368,CD369,CD370, CD371,CD372,CD373,CD374,CD375,CD376,CD377,CD378,CD379,CD380,CD381,CD382,CD383,CD384,CD385,C D386,CD387,CD388,CD389,CD390,CD391,CD392

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CT1,CT2,CT3,CT4,CT5,CT6,CT7,CT8,CT9,CT10,CT11,CT12,CT13,CT14,CT15,CT16,CT17,CT18,CT19,CT20,CT21,CT 22,CT23,CT24,CT25,CT26,CT27,CT28,CT29,CT30,CT31,CT32,CT33,CT34,CT35,CT36,CT37,CT38,CT39,CT40,CT41, CT42,CT43,CT44,CT45,CT46,CT47,CT48,CT49,CT50,CT51,CT52,CT53,CT54,CT55,CT56,CT57,CT58,CT59,CT60,CT 61,CT62,CT63,CT64,CT65,CT66,CT67,CT68,CT69,CT70,CT71,CT72,CT73,CT74,CT75,CT76,CT77,CT78,CT79,CT80, CT81,CT82,CT83,CT84,CT85,CT86,CT87,CT88,CT89,CT90,CT91,CT92,CT93,CT94,CT95,CT96,CT97,CT98,CT99,CT 100,CT101,CT102,CT103,CT104,CT105,CT106,CT107,CT108,CT109,CT110,CT111,CT112,CT113,CT114,CT115,CT 116,CT117,CT118,CT119,CT120,CT121,CT122,CT123,CT124,CT125,CT126,CT127,CT128,CT129,CT130,CT131,CT 132,CT133,CT134,CT135,CT136,CT137,CT138,CT139,CT140,CT141,CT142,CT143,CT144,CT145,CT146,CT147,CT 148,CT149,CT150,CT151,CT152,CT153,CT154,CT155,CT156,CT157,CT158,CT159,CT160,CT161,CT162,CT163,CT 164,CT165,CT166,CT167,CT168,CT169,CT170,CT171,CT172,CT173,CT174,CT175,CT176,CT177,CT178,CT179,CT 180,CT181,CT182,CT183,CT184,CT185,CT186,CT187,CT188,CT189,CT190,CT191,CT192,CT193,CT194,CT195,CT 196,CT197,CT198,CT199,CT200,CT201,CT202,CT203,CT204,CT205,CT206,CT207,CT208,CT209,CT210,CT211,CT 212,CT213,CT214,CT215,CT216,CT217,CT218,CT219,CT220,CT221,CT222,CT223,CT224,CT225,CT226,CT227,CT 228,CT229,CT230,CT231,CT232,CT233,CT234,CT235,CT236,CT237,CT238,CT239,CT240,CT241,CT242,CT243,CT 244,CT245,CT246,CT247,CT248,CT249,CT250,CT251,CT252,CT253,CT254,CT255,CT256,CT257,CT258,CT259,CT 260,CT261,CT262,CT263,CT264,CT265,CT266,CT267,CT268,CT269,CT270,CT271,CT272,CT273,CT274,CT275,CT 276,CT277,CT278,CT279,CT280,CT281,CT282,CT283,CT284,CT285,CT286,CT287,CT288,CT289,CT290,CT291,CT 292,CT293,CT294,CT295,CT296,CT297,CT298,CT299,CT300,CT301,CT302,CT303,CT304,CT305,CT306,CT307,CT 308,CT309,CT310,CT311,CT312,CT313,CT314,CT315,CT316,CT317,CT318,CT319,CT320,CT321,CT322,CT323,CT 324,CT325,CT326,CT327,CT328,CT329,CT330,CT331,CT332,CT333,CT334,CT335,CT336,CT337,CT338,CT339,CT 340,CT341,CT342,CT343,CT344,CT345,CT346,CT347,CT348,CT349,CT350,CT351,CT352,CT353,CT354,CT355,CT 356,CT357,CT358,CT359,CT360,CT361,CT362,CT363,CT364,CT365,CT366,CT367,CT368,CT369,CT370,CT371,CT 372,CT373,CT374,CT375,CT376,CT377,CT378,CT379,CT380,CT381,CT382,CT383,CT384,CT385,CT386,CT387,CT 388,CT389,CT390,CT391,CT392

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		C1 C6 C0 C12 C16 C10 C21 C24 C27 C20 C26 C20 C42 C47 C40 C61 C64 C60 C60 C62 C66 C71 C72 C75 C7		**
3	28	C1,C6,C9,C12,C15,C18,C21,C24,C27,C30,C35,C36,C39,C42,C47,C48,C51,C54,C59,C60,C63,C66,C71,C72,C75,C7 8,C83,C84	0.1uF	26
		C2,C3,C4,C5,C7,C8,C10,C11,C13,C14,C16,C17,C19,C20,C22,C23,C25,C26,C28,C29,C31,C32,C33,C34,C37,C38,C	gledand F me	1
4	56	40,C41,C43,C44,C45,C46,C49,C50,C52,C53,C55,C56,C57,C58,C61,C62,C64,C65,C67,C68,C69,C70,C73,C74,C76,	1pF	
5	28	DM1,DM2,DM3,DM4,DM5,DM6,DM7,DM8,DM9,DM10,DM11,DM12,DM13,DM14,DM15,DM16,DM17,DM18,DM19,DM20,DM21,DM22,DM23,DM24,DM25,DM26,DM27,DM28	THS4140_MO DULE_PL	
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		CD255, CD256, CD291, CD248, CD279, CD300, CD301, CD301, CD301, CD304, CD306, CD301, CD302, CD303, CD303, CD303, CD303, CD303, CD304, CD		
7	28	11,16,111,112,115,118,121,124,127,130,135,136,139,142,147,148,151,154,159,160,163,166,171,172,175,178,183,184	I/P_CON	
8	28	J2,J4,J7,J8,J13,J16,J19,J22,J25,J28,J31,J32,J37,J40,J43,J44,J49,J52,J55,J56,J61,J64,J67,J68,J73,J76,J79,J80	CON3	
9	28	13,15,19,110,114,117,120,123,126,129,133,134,138,141,145,146,150,153,157,158,162,165,169,170,174,177,181,182	O/P_CON	
10	6	J87,J88,J89,J90,J91,J92	CON25	
11	28	LS1,LS2,LS3,LS4,LS5,LS6,LS7,LS8,LS9,LS10,LS11,LS12,LS13,LS14,LS15,LS16,LS17,LS18,LS19,LS20,LS21,LS22,LS23, LS24,LS25,LS26,LS27,LS28	RELAY SPDT	
12	28	PM1,PM2,PM3,PM4,PM5,PM6,PM7,PM8,PM9,PM10,PM11,PM12,PM13,PM14,PM15,PM16,PM17,PM18,PM1	Analog_Opto_	
12	20	9,PM20,PM21,PM22,PM23,PM24,PM25,PM26,PM27,PM28	Module	
13	28	R1,R27,R47,R61,R87,R107,R127,R147,R167,R187,R213,R214,R247,R267,R293,R294,R327,R347,R373,R374,R40 7,R427,R453,R454,R488,R508,R534,R535	1M	
14	28	R2,R22,R42,R56,R83,R103,R123,R143,R163,R183,R204,R208,R243,R263,R284,R288,R323,R343,R364,R368,R40 3,R423,R444,R448,R484,R503,R525,R529	100R	
15	56	R3,R6,R24,R28,R44,R48,R58,R62,R81,R88,R101,R108,R121,R128,R141,R148,R161,R168,R181,R188,R201,R203, R215,R216,R241,R248,R261,R268,R281,R283,R295,R296,R321,R328,R341,R348,R361,R363,R375,R376,R401,R 408,R421,R428,R441,R443,R455,R456,R482,R489,R502,R509,R522,R524,R536,R537	1K	
16	56	R4,R7,R23,R25,R43,R45,R57,R59,R84,R85,R104,R105,R124,R126,R144,R145,R164,R166,R184,R186,R205,R207,R210,R211,R244,R246,R264,R266,R285,R287,R290,R291,R324,R326,R344,R346,R365,R367,R370,R371,R404,R406,R424,R426,R445,R445,R4450,R451,R485,R487,R505,R507,R526,R528,R531,R532	10К	
17	28	R5,R26,R46,R60,R86,R106,R125,R146,R165,R185,R209,R212,R245,R265,R289,R292,R325,R345,R369,R372,R40 5,R425,R449,R452,R486,R506,R530,R533	9.1K	

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R9,R10,R12,R13,R14,R15,R16,R17,R18,R19,R20,R21,R29,R30,R31,R32,R33,R34,R35,R36,R37,R38,R39,R40,R49, R50,R51,R52,R53,R54,R63,R64,R65,R66,R67,R68,R69,R70,R71,R72,R73,R74,R75,R76,R77,R78,R79,R80,R89,R90 ,R91,R92,R93,R94,R95,R96,R97,R98,R99,R100,R109,R110,R111,R112,R113,R114,R115,R116,R117,R118,R119,R 120,R129,R130,R131,R132,R133,R134,R135,R136,R137,R138,R139,R140,R149,R150,R151,R152,R153,R154,R1 55,R156,R157,R158,R159,R160,R169,R170,R171,R172,R173,R174,R175,R176,R177,R178,R179,R180,R189,R19 0, R191, R192, R193, R194, R195, R196, R197, R198, R199, R200, R217, R218, R219, R220, R221, R222, R223, R224, R225, R225, R224, R225, RR226,R227,R228,R229,R230,R231,R232,R233,R234,R235,R236,R237,R238,R239,R240,R249,R250,R251,R252,R 253,R254,R255,R256,R257,R258,R259,R260,R269,R270,R271,R272,R273,R274,R275,R276,R277,R278,R279,R2 80,R297,R298,R299,R300,R301,R302,R303,R304,R305,R306,R307,R308,R309,R310,R311,R312,R313,R314,R31 5,R316,R317,R318,R319,R320,R329,R330,R331,R332,R333,R334,R335,R336,R337,R338,R339,R340,R349,R350, R351,R352,R353,R354,R355,R356,R357,R358,R359,R360,R377,R378,R379,R380,R381,R382,R383,R384,R385,R 386,R387,R388,R389,R390,R391,R392,R393,R394,R395,R396,R397,R398,R399,R400,R409,R410,R411,R412,R4 13,R414,R415,R416,R417,R418,R419,R420,R429,R430,R431,R432,R433,R434,R435,R436,R437,R438,R439,R44 0,R457,R458,R459,R460,R461,R462,R463,R464,R465,R466,R467,R468,R469,R470,R471,R472,R473,R474,R475, R476,R477,R478,R479,R480,R481,R490,R491,R492,R493,R494,R495,R496,R497,R498,R499,R500,R501,R510,R 511,R512,R513,R514,R515,R516,R517,R518,R519,R520,R521,R538,R539,R540,R541,R542,R543,R544,R545,R5 46,R547,R548,R549,R550,R551,R552,R553,R554,R555,R556,R557,R558,R559,R560

TP1,TP7,TP13,TP15,TP25,TP31,TP37,TP43,TP49,TP55,TP61,TP62,TP73,TP79,TP85,TP86,TP97,TP103,TP109,TP1 20 28 10,TP121,TP127,TP133,TP134,TP146,TP152,TP158,TP159 I-VO/PCH1 TP2,TP10,TP19,TP21,TP28,TP34,TP40,TP46,TP52,TP58,TP67,TP70,TP76,TP82,TP91,TP94,TP100,TP106,TP115,T 21 28 P118,TP124,TP130,TP139,TP142,TP149,TP155,TP164,TP167 AMPO/P TP3,TP8,TP14,TP16,TP26,TP32,TP38,TP44,TP50,TP56,TP63,TP64,TP74,TP80,TP87,TP88,TP98,TP104,TP111,TP1 22 28 12,TP122,TP128,TP135,TP136,TP147,TP153,TP160,TP161 F1\_IN\_CH1 TP4,TP12,TP23,TP24,TP30,TP36,TP42,TP48,TP54,TP60,TP71,TP72,TP78,TP84,TP95,TP96,TP102,TP108,TP119,T 23 28 P120,TP126,TP132,TP143,TP144,TP145,TP151,TP157,TP168 F2\_IN\_CH1 TP5,TP11,TP20,TP22,TP29,TP35,TP41,TP47,TP53,TP59,TP68,TP69,TP77,TP83,TP92,TP93,TP101,TP107,TP116,T 24 28 P117,TP125,TP131,TP140,TP141,TP150,TP156,TP165,TP166 TP6,TP9,TP17,TP18,TP27,TP33,TP39,TP45,TP51,TP57,TP65,TP66,TP75,TP81,TP89,TP90,TP99,TP105,TP113,TP1 25 28 14,TP123,TP129,TP137,TP138,TP148,TP154,TP162,TP163 OPTO\_O/P U1, U17, U33, U35, U44, U53, U62, U71, U80, U89, U105, U115, U124, U140, U150, U159, U175, U185, U194, U210, U220, U175, U185, U194, U210, U210, U185, U194, U210, U210, U185, U194, U196, U126 23 OPA404/SO ,U229,U245 U2,U16,U31,U32,U43,U52,U61,U70,U79,U88,U103,U104,U114,U123,U138,U139,U149,U158,U173,U174,U184 NUD3160\_CA 27 28 ,U193,U208,U209,U219,U228,U243,U244 SE318 U3,U12,U21,U25,U39,U48,U57,U66,U75,U84,U95,U97,U110,U119,U130,U132,U145,U154,U165,U167,U180,U 28 28 189,U200,U202,U215,U224,U235,U237

29		28	U4,U10,U19,U23,U37,U46,U55,U64,U73,U82,U91,U92,U108,U117,U126,U127,U143,U152,U161,U162,U178,U 187,U196,U197,U213,U222,U231,U232	BUF634
30	ų.i	28	U5,U14,U27,U28,U41,U50,U59,U68,U77,U86,U99,U100,U112,U121,U134,U135,U147,U156,U169,U170,U182, U191,U204,U205,U217,U226,U239,U240	ADG5209_tss op
31		28	U6,U15,U29,U30,U42,U51,U60,U69,U78,U87,U101,U102,U113,U122,U136,U137,U148,U157,U171,U172,U183 ,U192,U206,U207,U218,U227,U241,U242	AD8250
32		28	U7,U13,U22,U26,U40,U49,U58,U67,U76,U85,U96,U98,U111,U120,U131,U133,U146,U155,U166,U168,U181,U 190,U201,U203,U216,U225,U236,U238	ADG436BN
33		56	U8,U9,U11,U18,U20,U24,U34,U36,U38,U45,U47,U54,U56,U63,U65,U72,U74,U81,U83,U90,U93,U94,U106,U1 07,U109,U116,U118,U125,U128,U129,U141,U142,U144,U151,U153,U160,U163,U164,U176,U177,U179,U186, U188,U195,U198,U199,U211,U212,U214,U221,U223,U230,U233,U234,U246,U247	LTC1563-2