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## ENQUIRY

ENQUIRY NO : IPR/EQL/18-19/396  
Date : 01-02-2019

**Due on : 07-03-2019 by 1:00 PM IST**

Please send your offer in sealed envelope specifying Enquiry No, Date & Due Date, ALONG WITH your credentials for the following items:

### Important Note:

Please note that e-mail quotations are not acceptable however you may send your queries (if any) to [localpurchase@ipr.res.in](mailto:localpurchase@ipr.res.in)

Please ensure your sealed quotation reaches this office not later than above mentioned due date and time.

Kindly go through the following documents properly before quoting which are available on the IPR web portal i.e., [http://www.ipr.res.in/documents/tender\\_terms.html](http://www.ipr.res.in/documents/tender_terms.html) / attached herewith.

- 1) Instructions to the bidders & Terms and conditions (refer Form No: **IPR-LP-01.V4**)
- 2) Bidding format

**GST for Goods and Services (IGST/CGST/SGST TAX BENEFITS):** Please refer **clause no: 8** of Form No: **IPR-LP-01.V4**

## QUOTATION SHOULD BE ADDRESSED TO PURCHASE OFFICER ONLY

Sr No	Description	Quantity
1	Fabrication and supply of SS 304L Rectangular flange (outer size 76.2mm x 114.3mmx15mm thk.) as per attached drawing and annexure-1.	150.0 Nos.

Note: Note : (1) Unsigned quotations are not acceptable. Quotation should be submitted duly signed on ALL PAGES invariably  
(2) Quotation to be submitted in Indian Currency only.  
(3) TDS as per CGST Act : As per provisions of section No. 51 of the CGST Act 2017, TDS @ 2% (IGST 2% or CGST 1% and SGST 1%) will be deducted while making payment to the suppliers where total value of orders/contracts/work orders exceeds Rs. 2.5 Lakhs, in the event of order in Indian Rupees.

Encl: As per attachment.

Sd/-

Mr. D. Ramesh  
Purchase Officer-II

**Information to Vendors:** We are working towards a single platform for our future requirement. Hence, please refer IPR website i.e, <http://www.ipr.res.in/documents/tenderseng.html> for our future requirement.

## Annexure-1

Scope of supply, Scope of work, fabrication procedure, Test procedure, general terms and conditions.

### 1. Scope of Supply

Supply of WR 284 wave guide flange ..... 150Nos

### 2. Scope of Work

- Material procurement
- Raw material testing and its approval
- Flange fabrication and testing

### 3. Fabrication Procedure

A Rectangular flange of outer size 76.2mm x114.3mm x 15mm has to be fabricated from SS304L Non-magnetic material as per attached drawing. Vendor have to submit raw material test reports for its approval before start of flange fabrication.

Note: Vendor may have to incorporate minor changes if required by IPR at the time of flange fabrication

### 4. Test Procedure:

(1) Flange Fabrication:

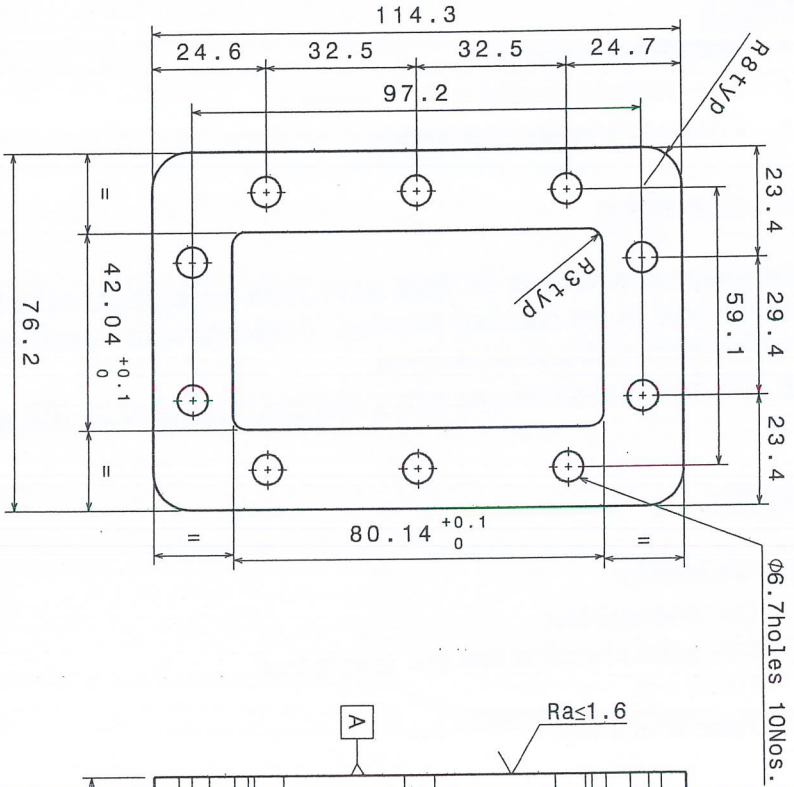
- Raw material test  
It includes chemical test and tensile test
- Visual test
- Dimensional test

### 5. General Terms and Conditions:

- Vendor has to submit the raw material test certificates at IPR before starting fabrication works for its approval
- All the materials to be used should be of good quality and free from any defects.
- Vendor has to give the inspection call to inspect the job by IPR representatives. The vendor has to provide all the required measuring instruments.
- IPR representative will give final acceptance at IPR site only.

### 6. Packing and Supply at IPR:

The flanges are to be packed properly while supplying to IPR. Any damage to the parts during transportation to IPR or by any other causes will not be accepted. Damaged part will be returned at supplier cost for repair or replace works; vendor should repair/replace and deliver it to IPR free of cost



Material: SS304L  
 Quantity: 150Nos.

Note: Minor changes if required may have to be incorporated by vendor at the time of flange fabrication

DRG. NO	▽ 8-25	▽▽ 1.6-8	▽▽▽ 0.025-1.6	▽▽▽▽ < 0.025	REVISION COLUMN	DATE	REMARKS	APPROVED BY	ASS'Y GROUP:	SIZE	 <b>INSTITUTE FOR PLASMA RESEARCH</b> BHAT, GANDHINAGAR-382 428.	
CO-ORDINATED BY					DESCRIPTION				ALL DIMENSIONS ARE IN "mm" UNLESS OTHERWISE STATED	A3		
MACHINING DEVIATIONS FOR NON-TOLERANGED DIMENSIONS												
LENGTH IN mm OF SHORTER SIDE OF ANGLES	UP/TO			LENGTH	UP/TO	6-30	30-120	120-315	SCALE	NTS	DATE	TITLE
UP/TO 10	10-50	50-120	OVER 120-400	OR DIA	6	+0.1	+0.2	+0.3	DRAWN	PRP	01/11/18	Wave guide Flange
+1'	+0'-30'	+0'-20'	+0'-10'						CHECKED	KKA	01/01/19	REF DRG NO:
									APPROVED			DRG. NO
												IPR/LHCD/ADT/WGTXL_RO
												REV 00
												SHEET
												01 OF 01

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