



***Basic Training***

***on***

***Electrical Safety***

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***Compiled By: SAFETY COMMITTEE, IPR***

# Introduction

- As per the statistics published by the NCRB (MoHA) - GOI,  
Death due to electrocution in the year 1999: **5671**  
Death due to electrocution in the year 2008: **8067**  
Death due to electrocution in the year 2010: **9059**  
Death due to electrocution in the year 2011: **8945**
- As per OSHA, an average of one worker is electrocuted on the job every day.

# Introduction

Electricity is invisible. It cannot be seen, heard, tasted, or smelled.


Like a snake hiding in the grass, electricity will strike if you don't follow safe work practices as well as using and maintaining safe equipment."

# 5 Electrical Myths -Need to Know

1. Electricity takes the path of least resistance.
2. Electricity wants to go to ground.
3. If an electrical appliance/tool falls into water, it will short out.
4. It takes high voltage to kill. (DC > 32 V; AC > 110 V) ; (Body current ~ 15 mA detrimental effects begin); (current flow period)
5. Double-insulated power tools can be used in wet and damp locations.

# HAZARDS OF ELECTRICITY

# Types of electrical hazards

- ❖ Electrocution (death due to electrical shock)
- ❖ Electrical shock 
- ❖ Burns
- ❖ Falls

# Types of electrical hazards

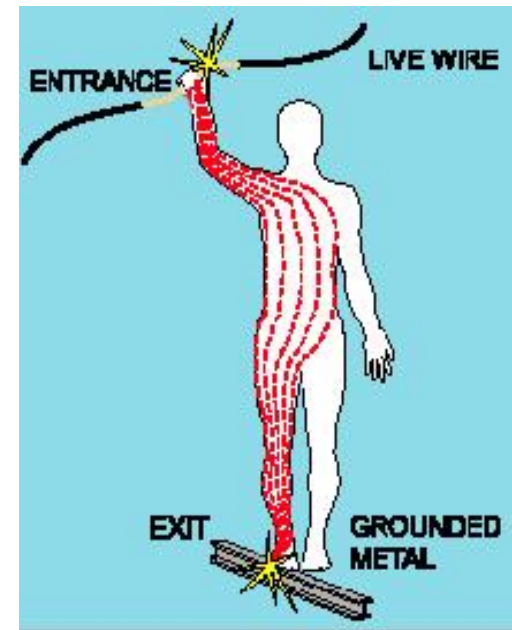
## Other hazard associated with electricity

- ❖ Fire
- ❖ Explosions
- ❖ Equipment damage



# Electrical Shock

- Received when current passes through the body
- Severity of the shock depends on:
  - Path of current through the body,
  - Amount of current flowing through the body,
  - Length of time the body is in the circuit,



# Electrical Shock

LOW VOLTAGE DOES NOT MEAN LOW HAZARD but depends on Resistance of the body and surrounding condition. E.g. **Low voltage shock while taking bath is very serious and mostly fatal.**



# How is an electrical shock received?

- Ohm's Law :  $\text{Current} = \text{Voltage} / \text{Resistance}$
- If you come into contact with an energized (live) wire, and you are also in contact with the earth wire/ground, current will pass through your body and YOU WILL RECEIVE A SHOCK,
- Current flow is inversely proportional to Resistance. High resistance shoes increase ground resistance so less current will flow through the body and low risk of serious shock.

# Electrical Burns

Mainly Three Types of Electrical Burns,

1. Radiation burn
  2. Flash-over burn
  3. Direct contact burn
- **Radiation burn:** When exposed body is quite away from arcing, flash-over. Less serious than flash-over burn and direct contact burn.

# Electrical Burns

- **Flash-over burn** : Normally with HV system. When air get ionized between two HV terminal it results. It results surface burn over area exposed to flash.
- **Direct contact burn** : High current passes through body, it result puncture burn at the point where current enters in the body and leaves.
- It is very serious and deep routed burn.



# Secondary hazards of electricity

**FALLS:** Workers in elevated locations who experience a shock can fall, resulting in serious injury or death.



# Secondary hazards of electricity

**FIRE OR EXPLOSION:** For the fire or explosion ignition source is very important, this requirement is fulfilled by spark/arc generated from overloading or short-circuit of electric supply or from the poorly maintained electrical appliances.

The severity of fire depends on the nature and quantity of flammable material available.

*(toxicity of smoke from insulating materials!!!)*

# MAIN CAUSES OF ACCIDENTS

- 1) Inadequate / Improper Wiring**
- 2) Excessive & Continuous Overloading (in higher amb. Temp.)**
- 3) Improper Grounding/ Earthing**

# 1. Inadequate Wiring

For electrical started fire, 90% incidents due to inadequate wiring or overload.

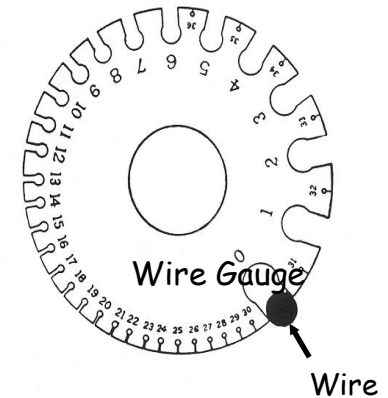
## i. Improper selection of cord:

A hazard exists when a conductor is too small to safely carry the current,

# 1. Inadequate Wiring

*Example:* Using a portable tool with an extension cord that has a wire too small for the tool,

- The tool will draw current higher than the cord can handle, causing overheating and a possible fire without tripping the circuit breaker,
- The circuit breaker could be the right size for the circuit but not for the smaller-wire extension cord,



*Wire gauge measures wires ranging in size from number 36 to 0 American wire gauge (AWG)*

# 1. Inadequate Wiring

## ii. Use of Flexible cords

- **More vulnerable than fixed wiring**
- Flexible cords can be damaged by:
  - Aging,
  - Door or window edges,
  - Staples or fastenings,
  - Abrasion from adjacent materials,
  - Activities in the area,

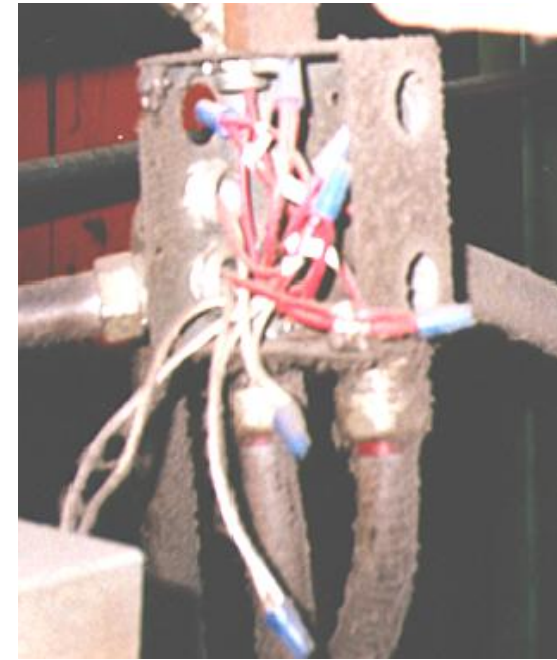


**Improper use of flexible cords can cause shock, burn or fire**

# 1. Inadequate Wiring

## iii. Lack of maintenance/inspection

- Use of improper Junction boxes, pull boxes and fittings. Lack of maintenance of the same leads to shock or fire.
- Improper maintenance/ inspection of protective gadgets render them inoperative and does not give protection.
- Unused openings in cabinets, boxes and fittings must be closed (no missing knockouts)



# 1. Inadequate Wiring



# 1. Inadequate Wiring



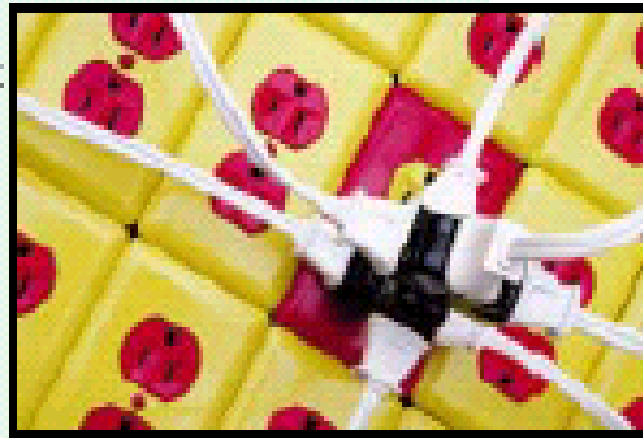
## 2. Overloading

- More than 70% of electrical fire incidents are due to overloading and short circuit.
- Main cause of residential/commercial building fire.



## 2. Overloading

- If too many devices are plugged into a circuit, the current will heat the wires to a very high temperature, which may cause a fire.
- If the wire insulation melts, arcing may occur and cause a fire in the area where the overload exists, even inside a wall.



# 3. Improper Grounding/Earthing

- Some of the most frequently violated OSHA & IS standards.
- **Main cause of Electrical Shock / Electrocution**
- **Grounding / Earthing:** Metal parts of an electrical wiring system that we touch (switch plates, ceiling light fixtures, conduit, etc.) should be at **zero (nearly) volts** relative to ground,

# 3. Improper Grounding/Earthing

- Housings of motors, appliances or tools that are plugged into improperly grounded circuits may become energized,
- If you come into contact with an improperly grounded electrical device, **YOU WILL BE SHOCKED.**

# 3. Improper Grounding/Earthing

- The grounding and earthing conductor should be rated as per load and earth pit resistance should be lowest possible ( $< 3 \text{ ohm}$ ) - and is dependent on fault current and fault clearing time (by switchgear)
- The path to ground from circuits, equipment, and enclosures must be permanent and continuous (without any switches)

# 3. Improper Grounding/Earthing



# 3. Improper Grounding/Earthing

- Violation shown here is an extension cord with a missing grounding prong.



# 3. Improper Grounding/Earthing

- To protect you from shock, burns, and electrocution, tools must,
  - Have a three-wire cord with ground and be plugged into a grounded receptacle, or
  - Be double insulated, or
  - Be powered by a low-voltage isolation transformer,



# PREVENTION OF ACCIDENTS

# 1. Engineering controls

## Installation of Electrical Protective Devices:

- These devices shut off electricity flow in the event of an overload or ground-fault in the circuit,
- Include fuses, circuit breakers and Earth Leakage Circuit Breaker (ELCB) etc.,

# 1. Engineering controls

a) Fuses and circuit breakers give protection against over-current/short circuit only.

When there is too much current:

- Fuses melt - it should be weakest link in circuit
- Circuit breakers (MCB) trip open,
- Prefer MCB instead of fuse because if fuse is not wired as per the load it does not give protection,

# 1. Engineering controls

## (b) Earth Fault Circuit Breaker (ELCB) or GFCI

- This device **protects you from dangerous shock**
- The ELCB detects leakage current known as ground fault, which is vital for electric shock.



# 1. Engineering controls

- If a ground fault is detected, the ELCB can shut off electricity flow in as little as 1/40 of a second, protecting you from a dangerous shock,
- However, once it is installed, periodically testing is very important to ensure its functioning.

## 2. Procedural control

### 1. Control 'Access to Live parts'

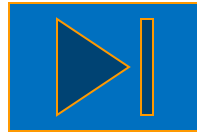
- Guard live parts of electric equipment operating at 50 volts or more against accidental contact by:
  - Approved cabinets/enclosures, or
  - Location or permanent partitions making them accessible only to qualified persons, or
  - Mark entrances to guarded locations with conspicuous warning signs.



# 2. Procedural control

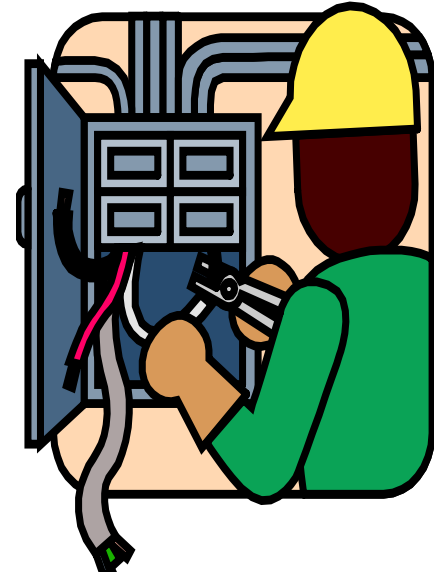
## 2. Energy Isolation

Before attempting any electrical operated equipment isolate (physically separate, wherever possible) the electrical energy from elsewhere and apply tags/locks.



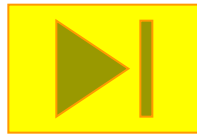
## 2. Procedural control

- Any person exposed to an un-insulated live/energized electrical conductor must be Qualified.
- Being Qualified doesn't mean being an electrician but means the person knows: (caution about less knowledge)
  - What the hazards of the task are,
  - How to identify the hazards, and
  - The safe work practice to avoid the hazard.



## 2. Procedural control

- Untrained and un-alert person is unsafe in safe condition and safe and alert worker is safer in unsafe condition - so Training is a must to all person.





FIRST AID  
FOR  
SHOCK

# 3. First Aid For Electrical Shock

ORDER OF ACTION TO BE FOLLOWED :

1. Switch Off Current

2. Secure Release from Contact

Safeguard yourself when removing casualty from contact.

Stand on non-conducting material (rubber mat, DRY wood). Use rubber gloves, DRY clothing, a length of DRY rope or a length of DRY wood to pull or push the casualty away from the contact.

# 3. First Aid For Electrical Shock

## 3. Start Artificial Resuscitation

If the casualty is not breathing, artificial resuscitation is of extreme urgency. A few seconds' delay can mean success or failure. Continue until the casualty is breathing satisfactorily or until a doctor tells you to stop.

## 4. Call Doctor or Ambulance immediately.



**ELECTRICITY IS A GOOD  
SLAVE BUT A BAD MASTER**

**SO... BE THE 'MASTER',  
DON'T LET IT TAKE  
AWAY YOUR LIFE.**

**MANAGE ELECTRICITY  
SAFELY**



Thanks